## Product properties – Technical sheet



VR X 81 TA		Item no.:			
DEGREASER		00 15 25			
Areas of application	<b>VR X 81 TA</b> is a high concentrated liquid, alkaline cleanser and degreaser to be used in spray cleaning units and in special cases for ultrasonic, flooding and immersion cleaning equipment.				
	<b>VR X 81 TA</b> is used to remove drawing oils and soaps, mould release agents and particles.				
	<ul> <li>VR X 81 TA helps oils and greases to float at the surface thus increasing the efficiency of the oil traps. Demulsifying detergents considerably support floating of oils so that the efficiency of the oil skimmer can be optimized.</li> <li>VR X 81 TA is particularly suitable for the cleaning of parts soiled with fat or oil, difficult to remove as well as for parts with difficult geometry.</li> </ul>				
Corrosion protection	<b>VR X 81 TA</b> hasn't any components for corrosion protection to prevent sensitive material from corrosion.				
Method of application	Suitable for automatic metering (time relay, volumetric con trol or control by conductance):				
	Concentration: $0.5 - 3.0 \%$ Temperature: $40 - 85$ °C Spray pressure: $2 - 6$ bar Time: $1 - 3$ minutes				
	According to the desired quality standard the cleaned parts must be rinsed thoroughly with water or demineralised water to remove any possible residues!				
	If parts are sensitive to corrosion an addition of a corrosion inhibi- tor into the last rinsing bath is necessary.				
Material compatibility	PVDF, PP, PE, stainless steel, steel, grey cast iron, ce- ramic, glass and under certain conditions copper.				
	VR X 81 TA must not be used on aluminium and zinc.				
	In addition, further material incompatibilities cannot be excluded. Therefore, test the product on an unimportant spot before its def- inite use.				

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Analysis of concentration	according to the titration instructions				
Physical and chemical	properties				
Aspect/colour	Clear Colourless – Slightly Brownish				
Form	Liquid				
Odour	Weak, Characteristic				
Foaming behaviour (see under conditions of application)	Not foaming				
Phosphates	Contained				
Density (20°C) g/cm <sup>3</sup>	1.160 – 1.180				
Concentration	1 % in H <sub>2</sub> O dest.	3 % in H	l₂O dest.	5 % in H <sub>2</sub> O dest.	
pH value (1 %, 20°C)	12.1 – 12.7	n	/a	n/a	
Conductance (1 %, 20°C) mS/cm	4.7 – 5.3	13.0	– 15.0	20.0 – 26.0	
Phenolphthalein alkalinity (ml)	5.4 ± 0.3 (1 % at 30 ml sample)				
m-Value (ml)	n/a				
Storage stability	+ 5°C to + 40°C				
Remarks regarding biocides	n/a				
Hazardous products	Potassium Hydroxide / Dioctyldimethylammonium chloride				
Risk symbols					
	DANGER				
Special remarks	Always close the container with the original closure, and store the items in a cool area without solar radiation. Product which was taken out of the container must never be poured back into the container. <b>Read in any case our safety data sheet before using the</b>				
Disposal	product! Disposal acc. to official regulations, in case of doubt contact the				
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Please refer to our safety data sheets and our operating instructions with regard to precautionary measures, first aid measures and storage. The information given in the Sheet corresponds to the present state of our technical knowledge and experience. They do not constitute any guarantee; they are to be considered as basic information only. In particular they do not guarantee particular properties or the suitability for a concrete purpose. Because of the multitude of possible influences during the application of our products, the user has to make in any case the relevant tests and take the corresponding precautions. Any existing intellectual property rights are to be observed.