



PLASTIC CLEANER ALK 66	Item no.: 00 15 21
Areas of application	<p>Plastic Cleaner ALK 66 is a high performance cleanser based on a special surfactants for powerful de-greasing and de-oiling without any foam formation in the spray cleaning machine.</p> <p>Plastic Cleaner ALK 66 is a mild alkaline cleanser to be used in aqueous spray, flooding and immersion cleaning processes.</p> <p>Plastic Cleaner ALK 66 is used to remove drawing oils and soaps, mould release agents, polishing and lapping pastes.</p> <p>Its mild alkaline character and demulsifying detergents considerably support floating of oils so that the efficiency of the oil skimmer can be optimized.</p> <p>Plastic Cleaner ALK 66 contains a special combination of detergents, which ensure efficient cleaning without the formation of foam.</p> <p>Use Plastic Cleaner ALK 66 particular for the cleaning of parts and boxes made from plastics.</p>
Corrosion protection	<p>Plastic Cleaner ALK 66 has special components for corrosion protection to prevent sensitive material from corrosion.</p>
Method of application	<p>Suitable for automatic dosing (time relay or volumetric control):</p> <p>Concentration: 0.8 – 3.0 % Temperature: 60 – 85°C Pressure: 2 - 10 bar Time: 1 – 3 minutes</p> <p>According to the desired quality standard, the cleaned parts have to be rinsed thoroughly with water or demineralised water to remove any possible residues!</p> <p>If parts are sensitive to corrosion an addition of a corrosion inhibitor into the last rinsing bath is necessary.</p>
Material compatibility	<p>PVDF, PP, PE, PVC, stainless steel, ceramic, glass, grey cast iron, steel, non-ferrous metal and in some cases aluminium.</p> <p>In addition, further material incompatibilities cannot be excluded. Therefore, test the product on an unimportant part before its definite use.</p>

Product properties – Technical sheet

Analysis of Concentration		according to the titration instructions	
Physical and chemical properties			
Aspect/colour	Clear	Tawny – Brownish	
Form	Liquid		
Odour	Characteristic		
Foaming behaviour (see under conditions of application)	Not foaming		
Phosphates	n/a		
Density (20°C) g/cm³	1.010 – 1.030		
Concentration	1 % in H₂O dest.	3 % in H₂O dest.	5 % in H₂O dest.
pH value (1 %, 20°C)	10.4 – 11.0	n/a	n/a
Conductance (1 %, 20°C) mS/cm	n/a	n/a	n/a
Phenolphthalein alkalinity (ml)	n/a		
m-Value (ml)	4.7 ± 0.5 (1 % at 30 ml sample)		
Storage stability	+ 5°C to + 40°C		
Remarks regarding biocides	n/a		
Hazardous products	2-aminoethanol		
Risk symbols			
	DANGER		
Special remarks	<p>Always close the container with the original closure, and store the items in a cool area without solar radiation. Product which was taken out of the container must never be poured back into the container.</p> <p>Read in any case our safety data sheet before using the product!</p>		
Disposal	Disposal acc. to official regulations, in case of doubt contact the manufacturer.		

Please refer to our safety data sheets and our operating instructions with regard to precautionary measures, first aid measures and storage. The information given in the Sheet corresponds to the present state of our technical knowledge and experience. They do not constitute any guarantee; they are to be considered as basic information only. In particular they do not guarantee particular properties or the suitability for a concrete purpose. Because of the multitude of possible influences during the application of our products, the user has to make in any case the relevant tests and take the corresponding precautions. Any existing intellectual property rights are to be observed.