


WIGOPHOS	Item no.: 00 10 55
Areas of application	<p>Wigophos is a high concentrated additive with phosphates for alkaline bath in bottle washing machines and alkaline washing processes.</p> <p>Wigophos is based on special agents to absorb the water hardness and to stabilize the alkalic bath.</p> <p>Wigophos does not include any detergents. In case of strong foaming it is necessary to use additional the product Additive ES C 50 for foam free bottle cleaning.</p> <p>Wigophos activates and increases the cleansing efficiency of the alkaline cleaning solution.</p> <p>Wigophos is suitable for PET-bottles.</p>
Method of application	<p>Add the product with an automatic dosing system (time relay, volumetric control) into the alkaline bathes of the bottle washing machine:</p> <p>1. First preparation for bathes: Concentration: 0.1 – 0.5 % (depending on the hardness of water) Temperature: cold – 90° C Time: 15 – 30 minutes</p> <p>2. Subsequent addition: Subsequent dosing follows in the relation to the NaOH addition. Use the relation according to the first preparation. After having used the product rinse thoroughly with drinking water to remove any possible residues!</p>
Material compatibility	<p>PVDF, PP, PE, PVC, Stainless Steel, Glass.</p> <p>Tensol SYN must not be used on Steel, Cast Iron and Zinc.</p> <p>In addition, further material incompatibilities cannot be excluded. Therefore, test the product on an unimportant spot before its definite use.</p>

Analysis of concentration	Determination of phosphates		
Physical and chemical properties			
Aspect/colour	Colourless		
Form	Liquid		
Odour	Odourless		
Foaming behaviour (see under conditions of application)	Not foaming		
Phosphates	Yes		
Density (20°C) g/cm³	1.205 – 1.225		
Concentration	1% in H₂O dest.	3% in H₂O dest.	5% in H₂O dest.
pH value (1%, 20°C)	1.7 – 2.3	not applicable	not applicable
Conductance (1%, 20°C) mS/cm	4.5 – 6.0	9.5 – 11.5	14.0 – 17.0
Phenolphthalein alkalinity (ml)	6.8 ± 0.5 (1 % at 10 ml sample)		
m-Value (ml)	not applicable		
Storage stability	- 5° C – + 40° C		
Remarks regarding biocides	Not applicable		
Hazardous products and risk symbols	Orthophosphoric acid  DANGER		
Special remarks	Always close the container with the original closure, and store the items in a cool area without solar radiation. Product which was taken out of the container must never be poured back into the container. Read in any case our safety data sheet before using the product!		
Disposal	Disposal acc. to official regulations, in case of doubt contact the manufacturer.		

Please refer to our safety data sheets and our operating instructions with regard to precautionary measures, first aid measures and storage. The information given in the Sheet corresponds to the present state of our technical knowledge and experience. They do not constitute any guarantee; they are to be considered as basic information only. In particular they do not guarantee particular properties or the suitability for a concrete purpose. Because of the multitude of possible influences during the application of our products, the user has to make in any case the relevant tests and take the corresponding precautions. Any existing intellectual property rights are to be observed.