## Product properties – Technical sheet



VR X 74 GL DEGREASER		Item no.:			
		00 10 46			
Areas of application	Concentrated foam-controlled cleaner and degreaser to be used in ul- trasonic, flow and immersion cleaning units.				
	<b>VR X 74 GL</b> is used in aqueous cleaning systems to clean, degrease, de-oil and de-wax parts coming from production or repair workshops.				
	VR X 74 GL is of particular use when a wide range of parts has to be cleaned.				
	VR X 74 GL supports the floating of oils and greases thus increasing the efficiency of oil skimmers.				
	<b>VR X 74 GL</b> is particularly suitable for the removal of drawing oils, drawing soap, residues of mould release agents, polishing pastes, lapping pastes and fluxing agents.				
	VR X 74 GL is of particular use for the cleaning of soldering frame because it allows removing even the dark spots on the aluminium working surfaces.				
	Good biological degradability. Good separation of the dirt particles dur- ing waste water treatment.				
Corrosion protection	VR X 74 GL hasn't any components for sensitive material from corrosion.	corrosion protection to prevent			
Corrosion protection Method of application		· ·			
	sensitive material from corrosion. Suitable for automatic metering (time	· ·			
	<ul> <li>sensitive material from corrosion.</li> <li>Suitable for automatic metering (time control by conductance):</li> <li>Concentration: 0.5 – 4.0 %</li> <li>Temperature: 50 – 85 °C</li> <li>Spray pressure: 0 bar</li> </ul>	e relay, volumetric control or rd the cleaned parts must be			
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Method of application	<ul> <li>sensitive material from corrosion.</li> <li>Suitable for automatic metering (time control by conductance):</li> <li>Concentration: 0.5 – 4.0 % Temperature: 50 – 85 °C Spray pressure: 0 bar Time: 1 – 3 minutes</li> <li>According to the desired quality standa rinsed thoroughly with water or demine sible residues!</li> <li>If parts are sensitive to corrosion an ad the last rinsing bath is necessary.</li> <li>PVDF, PP, PE, PVC, stainless steel, st</li> </ul>	e relay, volumetric control or rd the cleaned parts must be ralised water to remove any pos- dition of a corrosion inhibitor into			

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Analysis of concentration	according to the titration instructions				
Physical and chemical	properties				
Aspect/colour	Clear Tawny – Brownish				
Form	Liquid				
Odour	Characteristic				
Foaming behaviour (see under conditions of application)	Not Foaming				
Phosphates	Contained				
Density (20°C) g/cm <sup>3</sup>	1.115 – 1.135				
Concentration	1 % in H <sub>2</sub> O dest.	H <sub>2</sub> O dest. $3\%$ in H <sub>2</sub> O dest. $5\%$ in H <sub>2</sub> O dest.			
pH value (1 %, 20°C)	11.2 – 11.8	n	/a	n/a	
Conductance (1 %, 20°C) mS/cm	1.3 – 1.8	3.7 -	- 4.7	6.0 - 7.0	
Phenolphthalein alkalinity (ml)	3.5 ± 0.5 (1 % at 50 ml sample)				
m-Value (ml)	n/a				
Storage stability	+ 5°C to + 40°C				
Remarks regarding biocides	n/a				
Hazardous products	Disodium metasilicate, pentahydrate / Laurylaminepoly- glykolether				
Risk symbols					
	DANGER				
Special remarks	Always close the container with the original closure, and store the items in a cool area without solar radiation. Product which was taken out of the container must never be poured back into the container. Read in any case our safety data sheet before using the product!				
Disposal	Disposal acc. to official regulations, in case of doubt contact the manufacturer.				

Please refer to our safety data sheets and our operating instructions with regard to precautionary measures, first aid measures and storage. The information given in the Sheet corresponds to the present state of our technical knowledge and experience. They do not constitute any guarantee; they are to be considered as basic information only. In particular they do not guarantee particular properties or the suitability for a concrete purpose. Because of the multitude of possible influences during the application of our products, the user has to make in any case the relevant tests and take the corresponding precautions. Any existing intellectual property rights are to be observed.