


<p>PICKLING AGENT WZ</p>	<p>Item no.: 00 09 00</p>
<p>Areas of application</p>	<p>Pickling Agent WZ is an acid high concentrated pickling agent to be used for the foam-free removal of oxidation layers and the activation of steel and cast iron parts.</p> <p>Pickling Agent WZ was especially developed for the pre-treatment prior to phosphatising operations.</p> <p>Due to the pickling process the surfaces are roughened and become greater allowing a better incorporation of the phosphate layer.</p>
<p>Corrosion protection</p>	<p>Pickling Agent WZ hasn't any components for corrosion protection to prevent sensitive material from corrosion.</p>
<p>Method of application</p>	<p>Suitable for automatic metering (time relay, volumetric control or control by conductance):</p> <p>Concentration: 5.0 – 30.0 % Temperature: 20 – 60°C Pressure: 0 – 2 bar Time: 5 – 20 minutes</p> <p>According to the desired quality standard the cleaned parts must be rinsed thoroughly with water or demineralised water to remove any possible residues! If parts are sensitive to corrosion an addition of a corrosion inhibitor into the last rinsing bath is necessary.</p>
<p>Material compatibility</p>	<p>PVDF, PTFE, PFA, PE, PP, PVC and glass.</p> <p>Pickling Agent WZ changes surfaces of steel, aluminium and cast iron. The product is not suitable for polished surfaces; because of the pickling reaction the surfaces become rough. In addition, further material incompatibilities cannot be excluded. Therefore, test the product on an unimportant spot before its definite use.</p>

Analysis of concentration	see titration method		
Physical and chemical properties			
Aspect/colour	Colourless		
Form	Liquid		
Odour	Odourless		
Foaming behaviour (see under conditions of application)	Not foaming		
Phosphates	contained		
Density (20°C) g/cm³	1.460 – 1.480		
Concentration	1 % in H₂O dest.	3 % in H₂O dest.	5 % in H₂O dest.
pH value (1 %, 20°C)	1.2 – 1.8	not applicable	not applicable
Conductance (1 %, 20°C) mS/cm	16.5 – 19.5	42.0 – 48.0	66.0 – 76.0
Phenolphthalein alkalinity (ml)	not applicable		
m-value (ml)	not applicable		
Storage stability	- 5° C – + 30° C		
Remarks regarding biocides	not applicable		
Hazardous products	Orthophosphoric acid / Sulfuric acid solution		
Risk symbols			
	DANGER		
Special remarks	<p>Always close the container with the original closure, and store the items in a cool area without solar radiation. Product which was taken out of the container must never be poured back into the container.</p> <p>Read in any case our safety data sheet before using the product!</p>		
Disposal	Disposal acc. to official regulations, in case of doubt contact the manufacturer.		

Please refer to our safety data sheets and our operating instructions with regard to precautionary measures, first aid measures and storage. The information given in the Sheet corresponds to the present state of our technical knowledge and experience. They do not constitute any guarantee; they are to be considered as basic information only. In particular they do not guarantee particular properties or the suitability for a concrete purpose. Because of the multitude of possible influences during the application of our products, the user has to make in any case the relevant tests and take the corresponding precautions. Any existing intellectual property rights are to be observed.