


VR X 6263 DEGREASER	Item no.: 00 15 07
Areas of application	<p>VR X 6263 is a mild alkaline cleaner to be used in aqueous spray, flooding and immersion cleaning processes.</p> <p>VR X 6263 is used to remove drawing oils and soaps, mould release agents, polishing and lapping pastes.</p> <p>Its demulsifying detergents considerably support floating of oils so that the efficiency of the oil skimmer can be optimized.</p> <p>VR X 6263 contains temporary corrosion inhibitor to protect copper and copper-based alloys. It also contains an anti-corrosive to prevent corrosion on steel and grey cast iron.</p> <p>VR X 6263 is of particular use for the cleaning of delicate parts like copper, brass and non-ferrous metals which have to be stored prior to their further processing.</p>
Corrosion protection	<p>VR X 6263 has special components for corrosion protection to prevent sensitive material from corrosion.</p>
Method of application	<p>Suitable for automatic dosing (time relay or volumetric control):</p> <p>Concentration: 0.8 – 3.0 % Temperature: 50 – 85° C Pressure: 2 - 6 bar Time: 1 – 3 minutes</p> <p>According to the desired quality standard the cleaned parts must be rinsed thoroughly with water or demineralised water to remove any possible residues!</p> <p>If parts are sensitive to corrosion an addition of a corrosion inhibitor into the last rinsing bath is necessary.</p>
Material compatibility	<p>Stainless steel, steel, glass, grey cast iron, PVDF, PP, PE, PVC, ceramic and in some cases aluminium.</p> <p>Attention: VR X 6263 must not be used on tinned material. In addition, further material incompatibilities cannot be excluded. Therefore, test the product on an unimportant spot before its definite use.</p>

Product properties – Technical sheet

Analysis of concentration	according to the titration instructions		
Physical and chemical properties			
Aspect/colour	Clear	Brownish – Light Brown	
Form	Liquid		
Odour	Characteristic		
Foaming behaviour (see under conditions of application)	Not Foaming		
Phosphates	n/a		
Density (20°C) g/cm³	1.030 – 1.050		
Concentration	1 % in H₂O dest.	3 % in H₂O dest.	5 % in H₂O dest.
pH value (1 %, 20°C)	10.7 – 11.7	n/a	n/a
Conductance (1 %, 20°C) mS/cm	n/a	n/a	n/a
Phenolphthalein alkalinity (ml)	n/a		
m-Value (ml)	4.3 ± 0.5 (1 % at 30 ml sample)		
Storage stability	+ 5°C to + 40°C		
Remarks regarding biocides	n/a		
Hazardous products	Amine alkoxylate / Sodium Hydroxide		
Risk symbols			
	DANGER		
Special remarks	<p>Protect from frost! Store only in the original bundle. Always close the container with the original closure, and store the items in a cool area without solar radiation. Product which was taken out of the container must never be poured back into the container.</p> <p>Read in any case our safety data sheet before using the product!</p>		
Disposal	Disposal acc. to official regulations, in case of doubt contact the manufacturer.		

Please refer to our safety data sheets and our operating instructions with regard to precautionary measures, first aid measures and storage. The information given in the Sheet corresponds to the present state of our technical knowledge and experience. They do not constitute any guarantee; they are to be considered as basic information only. In particular they do not guarantee particular properties or the suitability for a concrete purpose. Because of the multitude of possible influences during the application of our products, the user has to make in any case the relevant tests and take the corresponding precautions. Any existing intellectual property rights are to be observed.